

# MKT MACHINING



## *Magnification Ring Throw Lever Instructions*

**Thanks for purchasing our product! Reviews and customer satisfaction are extremely important to us, and we truly appreciate when someone takes the time to leave an Amazon or website rating. Amazon in particular stresses a high priority on customer feedback.**

**There is just one bolt to attach this throw lever around your magnification ring. Note that some levers feature geometry or ribs to fit on the magnification ring. DO NOT OVERTIGHTEN. When tightening, make sure your bolt head is not being drawn into the wall it tightens against. 8 in/lbs of torque is recommended, or approximately finger tight with the small end of an allen key. You will not see torque past this amount and will continually deform the material as it is compressed until failure by the metal components.**

**A rough guide is whatever gap is present before installing bolt can be cut in half during tightening. There will NOT be a positive stop and sudden increase in torque like a metal unit. It is imperative to assess fit while tightening, as the material will be under increased stress if the bolt is tightened far further than necessary and product failure will occur.**